







### Welcome to Innovation!

The Digital Denture process has revolutionized the world of removable prosthodontics. The versatility and precision has resulted in an unparalleled result for both the clinician and technician. With the innovation of Ivotion, to have a one-disc solution for Digital Denture process is true innovation. The unique Shell geometry creates a seamless result of Gingiva and teeth. Something that was merely a dream is now a reality.

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# **Ivotion Denture System**

# Workflow



1 Preliminary records



Preliminary bite registration



Measurement of the angle of the occlusal plane in relation to the CP and BP



Centric Tray Registration





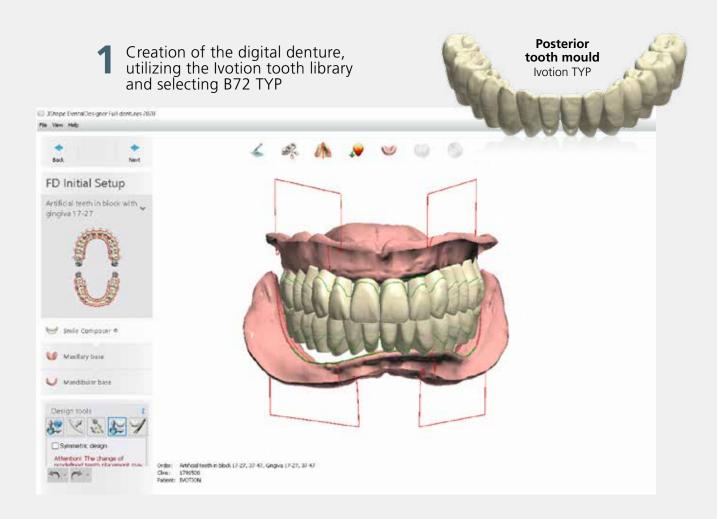
**3** Functional impressions and bite registration with 3D Bite Plate and Gnathometer CAD



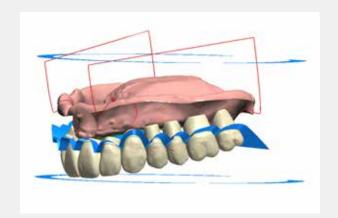
4 Final records ready to digitize in 3Shape lab scanner on the Ivoclar Digital impression fixture

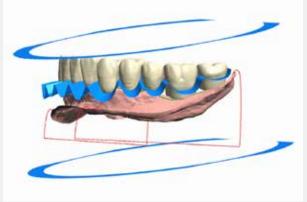


### **Design in 3Shape Dental System**



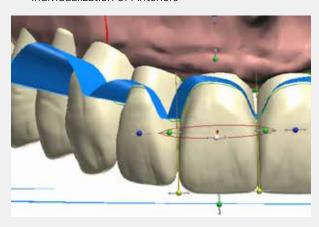
# 2 Individualization based on Shell Geometry

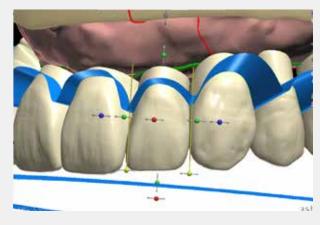






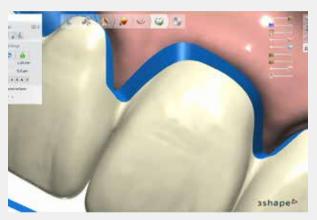
#### Individualization of Anteriors

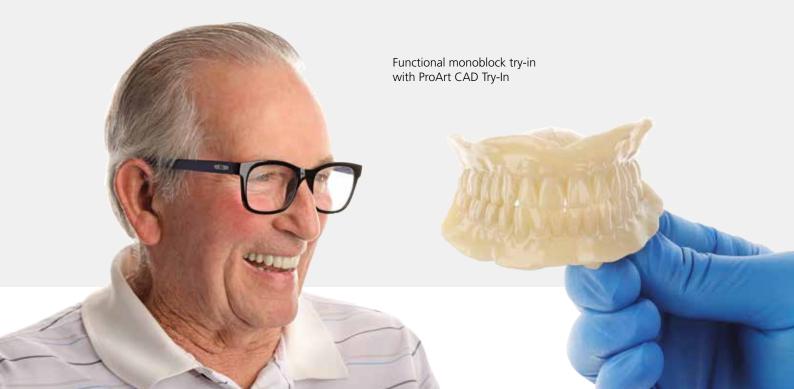




Sculpting of anterior connectors and tooth neck







### **CAM** process

#### **CAM V4.2**

Seamless integration of the CAM 5 lvotion file into the CAM software.

This nests the Ivotion denture directly into the Ivotion disc aligned with the Shell Geometry.

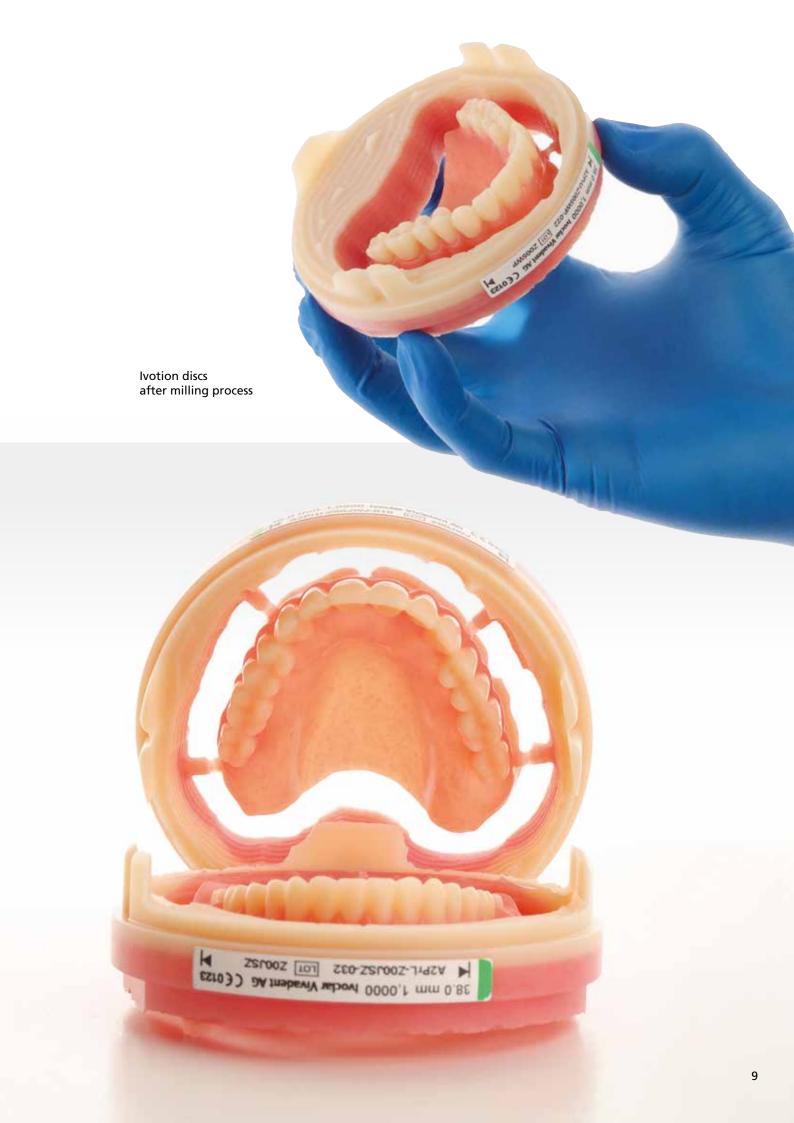




## Milling in PrograMill PM7

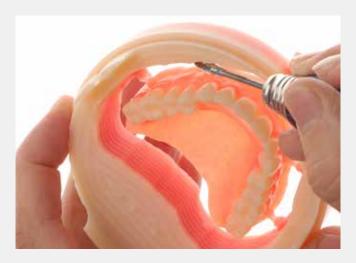
The final denture is fabricated in one uninterrupted milling process in the PrograMill milling unit.





### Post-processing of the milled denture

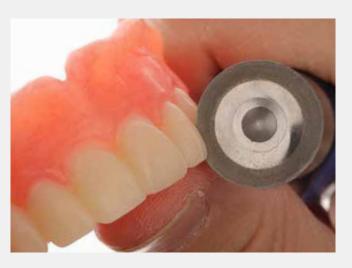
1 Removing the Ivotion denture from the disc with a cross-cutting burr



Removing the holding bars with a cross-cutting burr



Creating separations with a thin diamond cutting disc



# 4 Optional invidualization

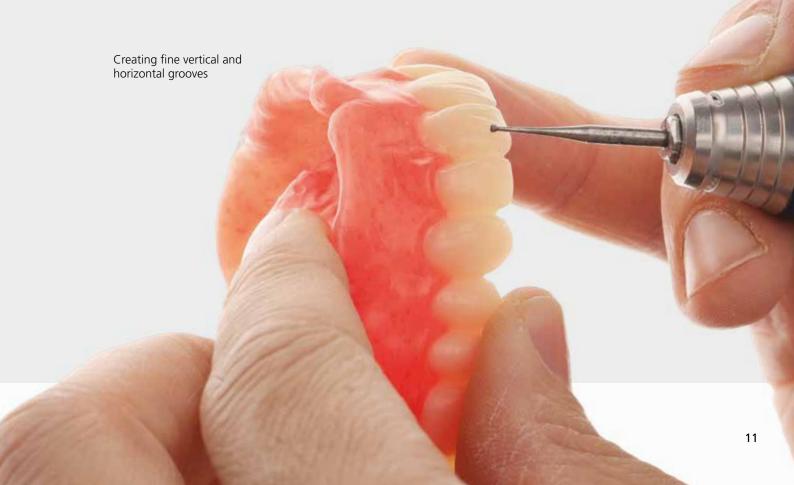
The individualization of a denture made out of Ivotion can be simplified through this step-by-step process. Although not mandatory, the importance of surface texturing and individualization provides the patient true to nature esthetics.



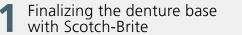
Defining interproximal embrasures

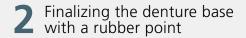


Defining disto-mesio labial developmental groves



### Final polishing







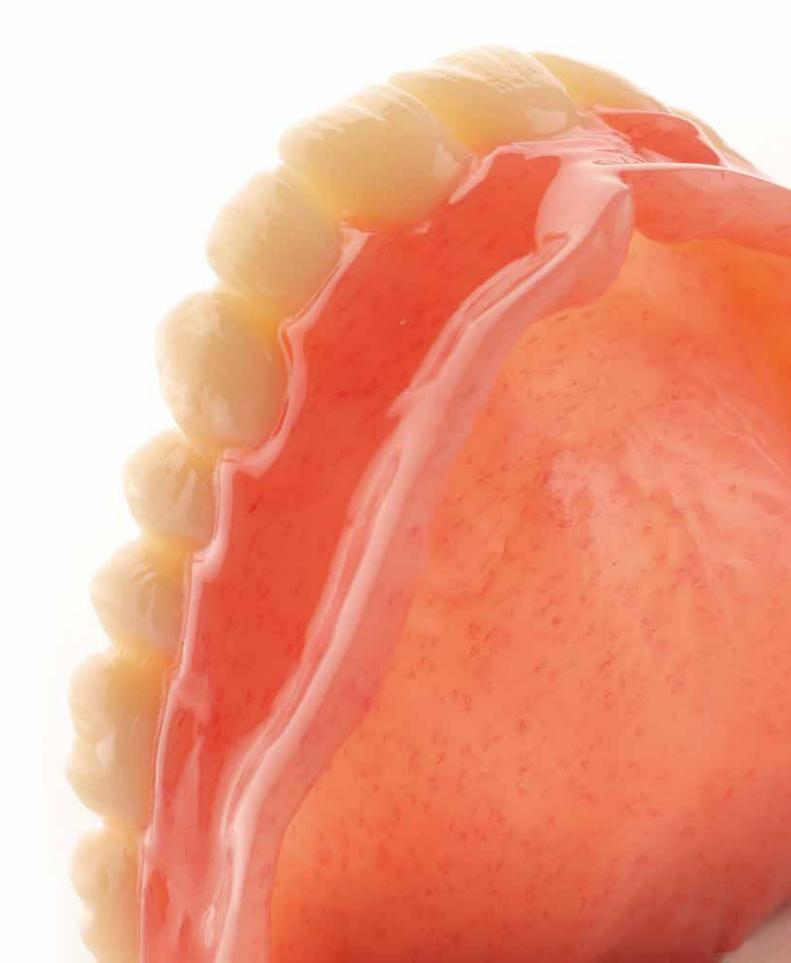




Polishing of surface textures and interproximals with dental Tripoli



## Polished denture











## → Connected to you

